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## **Commins Manufacturing**

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Shrinkage compensators require evaluations for: fit, strength, expansion and deflection. Two separate deflection evaluations must be added for total deflection. These are load-deflection ( $\triangle$ a) and Delta r ( $\triangle$ r). Note that Delta r is the slack (lost motion) that results from load reversal due to shrinkage or movement.

**Load-deflection** ( $\triangle$ a) is determined by adjusting design load deflection to the actual load.

**Delta r** ( $\Delta$ r) is independent of load and is **added in full** to the system deflection. Both must be done!

AutoTight Example: Reaction Load = 11,000 pounds

Shrinkage Compensator AT 100 (Select based on the rod size)

Rated Capacity: 25,300 pounds.

Deflection Maximum: 0.032",  $\triangle r = 0.002$ "

Expansion 1.1" (ICC ESR 1344)

Calculate Deflection: Load Deflection = 0.032 \* 11,000/25,300 = 0.014"

Delta r ( $\Delta$ r) (From Table) =  $\underline{0.002}$ "

**Total Deformation** 

= <u>0.016"</u>

For System Elongation: Sum Rod, bearing plate and Shrinkage compensator deformation.

Ratchet Example: Reaction Load = 11,000 pounds

Shrinkage Compensator CN-8 (Select based on the rod size)

Rated Capacity: 42,130 pounds.

Deflection Maximum: 0.024",  $\Delta r = 0.105$ " (ICC-ESR 2190)

Calculate Deflection: Load Deflection = 0.024 \* 11,000/42,130 = 0.006"

Delta r ( $\Delta$ r) = 0.105"

Total Deformation = 0.111"

Note: the full value of is added to the system elongation per AC 316 and AC 391 section 3.1.1.

Watch a working Demonstration shearwall looseness introduced into

See Video 3 on our web site for A 2 minute Video that clearly demonstrates  $\Delta {\bf r}.$ 



US Patents 6,390,747 6,585,469. Other patents foreign and domestic, pending

No Backlash with AutoTight

Better Shear Wall Performance

See Videos at www.comminsmfg.com