360-378-9484



## AutoTight^® Rod

AutoTight uses a continuous threaded rod. Typical lengths are 2', 3', 6', 10', and 12'. Field cut if needed. Rod may be ordered custom cut with sufficient lead time.

Material Identification: R (Rod) + Dia. (1/8's of an inch) + Alloy

**Examples:** R5-A307 = 5/8"-11 NC threaded rod, ASTM A307 Steel (Standard Strength)

R9-B7 =1-1/8"-7 NC threaded rod. ASTM A193-B7 Steel (High Strength)

Finish: Standard Black or zinc plated. Optional Hot Dip Galvanized (HDG)

Note: HDG rod must be chased to fit standard nuts & couplers. Or use special nuts and couplers.

**Diameter and Thread:** Rod is available from 1/2" (R4) to 2" (R16) diameter. Thread is Unified National Coarse (NC or UNC). Other sizes, material and lengths are available.

**Strength:** Rod Strength is per AISC 360 and ICC AC 391-3.2.1.1. Rod strength and elongation are identical for all suppliers (per AISC 360). **Some suppliers overstate strength and understate elongation. Please check!** 

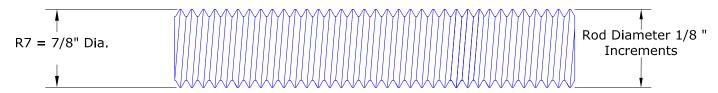
**Elongation:** Elongation for each (10') rod is shown at the maximum allowable tension load per ICC AC 391-3.2.1.1, Eq. 1. Adjust elongation based: on design load and distance between reaction points.

Code Acceptance: Tensile Values per IBC 2012, IBC 2009, IBC 2006 And AISC 360 13th edition.

## **Rod Basics**

**Rod** is specified by grade, diameter and length.

**Rod diameter** is specified by the diameter in  $\frac{1}{8}$ " increments. A  $\frac{7}{8}$ " diameter rod is specified as R7.



### **Calculating Elongation**

Both rod <u>strength</u> **and** <u>elongation</u> are critical to shear wall performance. Lower rod elongation results in lower shear wall drift and better performance. Rod is a major contributor to total system elongation. The fastest manual method of determining rod strength and elongation is to use a rod table and adjust to actual conditions.

When using a rod table: 1. select the rod for strength; 2. calculate rod elongation at the required load and rod length. 3. compare the elongation to requirements. 4. increase rod diameter to reduce elongation.

**Example:** Required Strength 11 kips. Floor Height (carpet-to-carpet) 11' - 4" (136").

**Solution:** #1 A307 Rod. Select an R7-A307 Rod from the AutoTight Rod table. This is a  $\frac{7}{8}$ "Ø A307 rod with a Strength Capacity = 13,530 pounds, Elongation = 0.121" (for a 10' (120") length). Calculated adjusted elongation: = 11,000/13,530 \* 136"/120" \* 0.121" = 0.1115"

**Solution: #2 B7 Rod.** Select an R5-B7 Rod from the AutoTight Rod table. This rod is 5/8"Ø- B7 rod with a Strength Capacity = 14,380 pounds, Elongation = 0.263" for a 10' (120") length. Calculate adjusted elongation = 11,000/14,380 \* 136"/120" \* 0.263" = **0.2280**"

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## AutoTight Rod (ASD Allowable Load per AISC 360)

		Rod Size & Alloy	А3	07	Rod Size & Alloy	F1554 G	irade 55
gth	Diameter & Thread	Model	Allowable Tension (lb)	Elong in per 10'	Model	Allowable Tension (lb)	Elong in per 10'
пç	1/2"-13 UNC	R4-A307	4,418	0.129	R4-G55	5,522	0.161
re	5/8"-11 UNC	R5-A307	6,903	0.126	R5-G55	8,629	0.158
St	3/4"-10 UNC	R6-A307	9,940	0.123	R6-G55	12,425	0.154
þ	7/8"-9 UNC	R7-A307	13,530	0.121	R7-G55	16,912	0.152
ar	1"-8 UNC	R8-A307	17,672	0.121	R8-G55	22,089	0.151
ρl	1-1/8"-7 UNC	R9-A307	22,365	0.121	R9-G55	27,957	0.152
ar	1-1/4"-7 UNC	R10-A307	27,612	0.118	R10-G55	34,515	0.147
St	1-3/8"-6 UNC	R11-A307	33,410	0.120	R11-G55	41,763	0.150
	1-1/2"-6 UNC	R12-A307	39,761	0.117	R12-G55	49,701	0.146
	1-3/4"-5 UNC	R14-A307	54,119	0.118	R14-G55	67,649	0.147
	2"-4.5 UNC	R16-A307	70,686	0.117	R16-G55	88,357	0.146

**Rod Size Rod Size** C1045 A193-B7, F1554 Gr 105 & Alloy & Alloy Allowable Elong Diameter Allowable **Elong** Model Model Tension (lb) in per 10' in per 10' Tension (lb) & Thread High Strength R4-C1045 0.258 R4-B7 0.268 1/2"-13 UNC 8,836 9,204 5/8"-11 UNC R5-C1045 13,806 0.253 R5-B7 14,381 0.263 0.246 3/4"-10 UNC R6-C1045 19,880 R6-B7 20,709 0.256 7/8"-9 UNC R7-C1045 0.253 27,059 0.242 **R7-B7** 28,187 1"-8 UNC R8-C1045 35,343 0.241 R8-B7 36,816 0.251 1-1/8"-7 UNC R9-C1045 44,731 0.242 **R9-B7** 46,595 0.253 1-1/4"-7 UNC R10-C1045 55,223 0.236 R10-B7 57,524 0.246 1-3/8"-6 UNC R11-C1045 66,820 0.239 R11-B7 69.604 0.249 0.234 1-1/2"-6 UNC 79,522 0.244 R12-C1045 R12-B7 82,835 1-3/4"-5 UNC R14-C1045 108,238 0.236 112,748 0.246 R14-B7 2"-4.5 UNC R16-C1045 141,372 0.234 R16-B7 147,262 0.244

Super Strength

•	Diameter
	& Thread
	<b>&amp; Thread</b> 1-1/8"-7 UNC
	1-1/4"-7 UNC

Rod Size & Alloy	A35	4 BD
Model	Allowable Tension (lb)	Elong in per 10'
R9-A654BD	55,910	0.303
R10-A654BD	69,030	0.295



High strength rod is typically identified with a high strength mark. The actual identification varies by specific supplier. Consult factory for more information.

#### Notes:

1. Material Properties: (Other grades available, consult factory)

ASTM A307 Fu = 60, Fy = 43 ksi. ASTM F1554 Gr. 55, Fu=75, Fy =55 ksi. ASTM A108-C1045 Fu = 120, Fy = 92 ASTM A193-B7, Fu=125, Fy=105 ksi. ASTM F1554 Gr. 105, Fu=125, Fy=105 ksi. ASTM A354-BD Fu = 150, Fy = 130 ksi.

- 2. Strength P = 0.75 x Fu x nominal area / 2 Per AISC 360 13th ed Table 7.2, pg. 7-2, P16.1-108 Eqn J3-1
- 3. Stress increase not allowed with AISC 13th Ed capacities. (IBC 2006 & later)
- 4. Rod stretch calculated per AC391 3.2.1.1 as follows:

ΔRod = PL/AnE where: P=Load, L=length, An=0.7854 (D-0.9743/n)^2,

D = nominal rod dia, n = threads per inch, E = elastic modulus = 29,000,000.

Table elongation is 10' rod at allowable load. Depending on jurisdiction stretch limit may be 1/8", 0.179", 0.200", or not specified. Elongation of other length rods may be calculated from this table by length ratio.

- 5. Large  $\varnothing$  rod (1-3/8" to 2"  $\varnothing$ ) used for stretch reduction. Consult factory for advice before using.
- 6. Tabulated allowable loads are ASD for IBC 2006, 2009 & 2012, CBC 2007 & 2010, OSSC 2007 & 2010, LABC 2008 & 2011.
- 7. LRFD Strengths are 1.5 x ASD Allowable Loads.

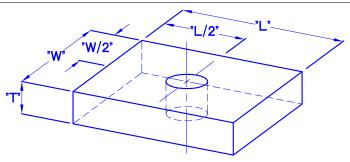
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## **Bearing Plates**

Bearing plates distribute compression loads into the structure at reaction points. AutoTight plates exceed the flexural requirements of AISC 360 and the wood-bearing requirements of the 2005 NDS. (ICC ES AC391 Sect 1.4.6, July 1, 2010)

Per 2005 NDS, plates deflect 0.040 inch at the compressive design value with a linear load deformation. (ICC ES AC 391 section 3.2.1.2).



## **Determining Compression Deflection**

AutoTight bearing plates provide a maximum deformation of 0.040" at rated the capacity.

To select:

- 1. Determine the reaction load.
- 2. Select the smallest plate that can carry the reaction load.

  Check for: Bearing Capacity, Width (wall fit 4X or 6X Wall) and rod fit.
- 3. The wood deformation at the actual load is linear.

  With the load-deformation at the design load = 0.040" \* design load / rated load.

## Example:

Reaction is 11,000 pounds on Douglas Fir. Rod is  $1-\frac{1}{8}$ " Ø. Select an S11- $1-\frac{1}{4}$ " bearing plate with a rated capacity of 11,948 pounds.

Actual deformation (per AC 391, section 3.2.1.2 ) is 0.040 \* 11,000 / 11,948 = 0.037" For system deformation add the 0.037 to the rod and shrinkage compensator deformation.

## **Minimizing Total Deformation**

To lower deformation increase the size of the bearing plate.

### Example:

Reaction load is 11,000 pounds on Douglas Fir.

If an L20-1- $\frac{1}{4}$ " plate is selected, the plate deformation will be as follows:

Actual deformation will be 0.040 \* 11,000 / 21,016 = 0.021"

Changing the bearing plate is one method to adjust the total deflection (elongation) to achieve a tight system.

This example shows how to manually adjust components to achieve a desired deflection.

The AutoTight Software allows for a fast, easy change of rod, bearing plates or shrinkage compensators to achieve the the required system deflection.

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## **Bearing Plates**

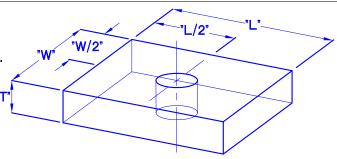
Bearing Plates load the structure at reaction points. Bearing loads are limited by wood crushing at the NDS allowable wood bearing capacity.

Material: Complies with ASTM A36

**Identification:** Plates or boxes marked with Part #.

Efficiency tip: Minimize the number of sizes used on any single job,

i.e. Keep it Simple.



SSS	Typical Use	Bearing P	lates						
Wall			Best		Max	Allow	Allowable Load (Cross Grain Crushing)		
Wall Thickness		Model No.	Sizes	TxWxL	Rod Ø	DFL @ 625	SYP @ 565	HF @ 425	SPF @ 405
		S5 -5/8"		1/4" x 3" x 3"	5/8	5,964	5,391	4,055	3,864
	<b>6A</b>	S5 -3/4"	***	1/4" x 3" x 3"	3/4	5,964	5,391	4,055	3,864
	AT	For 1/2" throu	gh 1" R	od					
	and /	S7 -1"	***	3/8" x 3-1/2" x 3-1/2"		7,863	7,108	5,347	5,095
S	ar	S10 -1"	***	1/2" x 3-1/4" x 5"		10,322	9,331	7,019	6,689
6X walls	. 75	S11 -1"	***	1/2" x 3-1/2" x 5-1/2"	1"	11,948	10,801	8,125	7,742
X9	AT	S14 -1"		3/4" x 3-1/4" x 7"		13,665	12,353	9,292	8,855
∞		S16 -1"		1" x 3-1/4" x 8"		15,696	14,189	10,673	10,171
Fit 4x		For 3/4"- 1-1/4" Rod							
ıΞ	AT 100 & 125	S7 -1-1/4"	***	3/8" x 3-1/2" x 3-1/2"		7,540	6,816	5,127	4,886
		S10 -1-1/4"	***	1/2" x 3-1/4" x 5"		10,009	9,048	6,806	6,486
		S11 -1-1/4"	***	1/2" x 3-1/2" x 5-1/2"	1-1/4"	11,948	10,801	8,125	7,742
		S14 -1-1/4"		3/4" x 3-1/4" x 7"		13,373	12,089	9,094	8,666
		S16 -1-1/4"		1" x 3-1/4" x 8"		15,404	13,926	10,475	9,982
	0	L18 -1-1/4"	***	1/2" x 5.5" x 5.5"		19,292	17,440	13,119	12,501
	100	L20 -1-1/4"	***	5/8" x 5-1/2" x 6"		21,016	18,998	14,291	13,618
<u>s</u>	AT	L25 -1-1/4"		3/4" x 5-1/2" x 7-1/2"	1-1/4"	24,936	22,542	16,956	16,158
SW8	ک ک	L30 -1-1/4"		1" x 5-1/2" x 9"	1-1/4	30,092	27,203	20,462	19,500
<u>                                    </u>	AT125	L33 -1-1/4"		1-1/8" x 5-1/2" x 10"		33,529	30,311	22,800	21,727
}	Æ	L37 -1-1/4"		1-1/4" x 5-1/2" x11"		36,967	33,418	25,137	23,955
rge		For 1-3/8", 1-	1/2", 1-3	3/4" and 2" Rod					
<u> </u>		L18 -2"	***	1/2" x 5.5" x 5.5"		17,965	16,240	12,216	11,641
and larger wallswalls	l J	L20 -2"	***	5/8" x 5-1/2" x 6"		19,695	17,805	13,393	12,763
	200 Only	L25 -2"		3/4" x 5-1/2" x 7-1/2"	2"	23,693	21,419	16,111	15,353
Fit 6x	20(	L30 -2"		1" x 5-1/2" x 9"		28,849	26,080	19,618	18,694
"	ΑT	L33 -2"		1-1/8" x 5-1/2" x 10"		32,287	29,187	21,955	20,922
		L37 -2"		1-1/4" x 5-1/2" x11"		35,724	32,295	24,293	23,149

**Notes:** Plate ID includes maximum rod diameter. Holes are 1/16" oversize.

Bearing Plate bending based on ASTM A36 Steel, Fy = 36 ksi. per AISC 13th ed.

Bearing Capacity per NDS 2005: DFL = 625, SP = 565, HF = 405, SPF = 425 psi.

Bearing area factor, Cb, included in listed capacities.

Allowable bearing capacity is not limited by plate bending. Deflection is 0.040" at Allowable Load.

Allowable Capacity = (Fc perp) \* Bearing Area \* Bearing Factor (per AC 391 3.2.1.2 May 2012)

S5, S7, S10 and L18 plates may be used on the first floor mudsill for end of wall connection.

Finish: S5, S7, L11 and L18 plates are HDG. All other are black iron except as noted.

# **AutoTight Tie-Down Systems**

# **Commins Manufacturing Inc.**

360-378-9484



Shrinkage compensators require evaluations for: fit, strength, expansion and deflection. Two code defined deflections ( $\triangle A$ ) and ( $\triangle R$ ) are required.

**Load-deflection** ( $\triangle$ A) design load/actual load \* Rated  $\triangle$ A.

**Delta R** ( $\triangle$ R) is always added in full to system deflection. Delta R is the product internal slack.

## **Example:**

Reaction Load = 11,000 pounds

Shrinkage Compensator AT 100 (Select based on the rod size)

Rated Capacity: 25,300 pounds.

Deflection Maximum:  $\Delta A = 0.032$ ",  $\Delta R = 0.002$ "

Expansion 1.2" (ICC ESR 1344)

Calculate Deflection: Load Deflection = 0.032 \* 11,000/25,300 = 0.014"

Delta R ( $\triangle$ R) (From Table) = 0.002

Total Deformation = 0.016"

Add sum to the system elongation per AC 316 and AC 391 section 3.1.1.

Want to know more? Watch a 2 minute video that explains  $\Delta {\rm R}$  on our website.



US Patents 6,390,747 6,585,469. Other patents foreign and domestic, pending

# AutoTight:

Rod Sizes to 2" Dia! Larger rod = Lower Deflection

Inside Spring

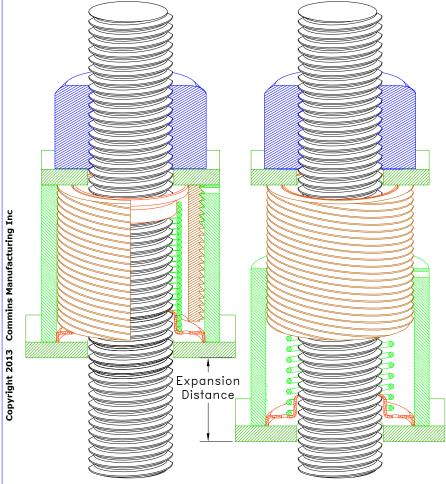
= Protected Mechanism

Special thread

= 60% Lower Deflecton

**Tightest Systems** 

= Shear Wall Performance





The AutoTight shrinkage compensator automatically expands as the building shrinks and settles.

This expansion helps keep shear walls tight and performing to the code.

Code Listed: ICC ESR-1344, COLA RR-25480, Tested to AC 316 & AC 391, IBC 2012 Rated

Material: Aluminum - 6061 Alloy, Finish: Light Oil

**Steel** - 12L14, **Finish:** Zinc chromate, moly disulfide lubricant.

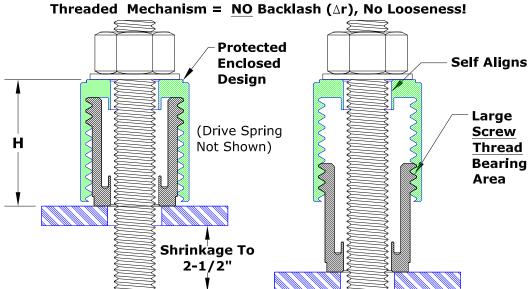
**Installation:** Place a steel bearing plate over the rod and onto the wood

Place the AT over the rod and onto the bearing plate,

Place Washer over the rod and onto the AT, Install and tighten Nut,

Remove the activation screw.

Listen for release



High Capacity, NO Backlash,

"Floating" Take-Up Device = Jam resistant

Tested at 3°out-of-plumb. (3° =  $\frac{6-1/4}{2}$ " in 10 feet.)

Stackable: Doubles Expansion to 5" Tested to 3 times rated load.

Fully functional at  $2-\frac{1}{2}$  times rated load



US Patents 6,390,747 6,585,469. Other patents foreign and domestic, pending

#### No Backlash with AutoTight \_

## **Much Better Shear Wall Performance**

Some shrinkage compensators use ratchets. These ratchets can introduce looseness (backlash) up to  $\frac{3}{16}$ ".

This looseness can reduce the shear wall capacity by 40%.

See Videos at www.comminsmfg.com

	Model Number	Rod Diameter	Matl.	Dimer (Inc	nsions hes)	Rated Take-Up	Allowable Load	Average Ultimate	Seating Increment	Deflection at Allowable
	Number	Diameter		Dia.	Н	(Inches)	Pounds	Pounds	$\Delta_{R}^{\star}$	Load $\Delta_{A}$ "
New	AT4A-1.5	1/2"	ш	1-1/2"	3"	1-1/2"	6.450	24,857		0.011
New	AT4A-2.5	1/2	in Ti	1-1/2	4-1/16"	2-1/2"	0,430	24,037	0.000"	0.011
New	AT6A-1.5	3/4"	Aluminum	2-1/8"	3-3/16"	1-1/2"	10.550	40.737	0.000	0.011
New	AT6A-2.5	3/4	A	2-1/0	4-3/16"	2-1/2"	10,330	40,737		0.011
Ī	AT 75	3/4"		2"	3"	1.10"	16,450	50,533		0.024
	AT 75-2.5	3/4	_	2"	4"	2-1/2"	15,183	54,728		0.020
	AT 100	1"	Steel	2-1/4"	3-1/8"	1.10"	25,300	78,067	0.002"	0.032
	AT 125	1-1/4"	S	2-3/4"	3-1/8"	1.12"	34,500	104,683		0.016
New	AT 200-2.0	2"		4"	3-3/4"	2.25"	50,000	150,000		0.024

Note:  $\Delta_R$ = Average Travel and Seating Increment is the "Lost Motion" with device direction change from advancing to load resistance. This is sometimes called "Backlash".

<sup>\*</sup>The AutoTight Aluminum Shrinkage Compensator has 0.0002" backlash ( $\Delta_r$ ).

360-378-9484



## **Coupler Nuts**

Coupler nuts connect threaded rod to form a continuous rod system.

**Straight couplers** have the same thread on both ends. Coupler Nut Reducers have different diameter threads on each end.

Thread pitch is Unified National Coarse (NC or UNC). Coupler nuts are available to fit rod from 1/2"-13 through 2"-4.5 NC.

**Identification:** 

Straight Coupler: Example CN-9

CN = Coupler Nut,

9 = rod Size in  $\frac{9}{8}$  inch =  $1-\frac{1}{8}$ " dia.

Standard Coupler Nuts are ASTM A563 Grade A Grade 2 **Grade:** 

High Strength Couplers are ASTM A563 Grade C

Over  $1-\frac{3}{8}$ " are Grade 5

Sighted couplers have one or more holes drilled to aid installation.

### **Installation:**

Thread coupler onto rod until the rod can be seen in the sight hole. Thread the next rod until it can also be seen through the sight hole. A nail inserted into the sight hole can be used for a temporary stop.

Note: Full strength is achieved with thread engagement equal to a standard nut. This is typically one rod diameter

### Options:

Oversize threads in coupler nuts for use with galvanized rod are available. To specify add a suffix after the product. Example CN-6 FHDG. This provides an oversize end to fit HDG rod. Contact factory for details.

### **Code Acceptance:**

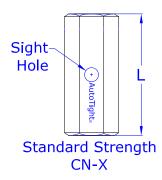
Nuts and coupler nuts shall be grade compatible and conform to ASTM A563 and IFI-128. One or two sight holes are provided to assist installation. Standard strength couplers shall be used with ASTM A307 and equivalent rod; High strength couplers shall be used with ASTM C1045, ASTM A193-B7 and other high strength rod. High strength couplers may be used with standard strength rod. See ICC ES AC 391 section 1.4.5 for additional information.

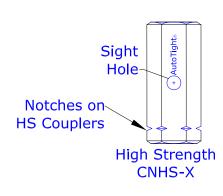
Coupler elongation is minimal and is not considered in elongation calculations.

Standard Couplers			
Model Number	Rod Ø		
woder Number	Both Ends		
CN-4	1/2"		
CN-5	5/8"		
CN-6	3/4"		
CN-7	7/8"		
CN-8	1"		
CN-9	1-1/8"		
CN-10	1-1/4"		

High Strength Couplers					
Model Number	Rod Ø				
model Italibei	Both Ends				
CNHS-5	5/8"				
CNHS-6	3/4"				
CNHS-7	7/8"				
CNHS-8	1"				
CNHS-9	1-1/8"				
CNHS-10	1-1/4"				
CNHS-11	1-3/8"				
CNHS-12	1-1/2"				
CNHS-14	1-3/4"				
CNHS-16	2"				







\* Check with factory for availability of these sizes.

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360-378-9484



## **Coupler Nut Reducer**

Use coupler nut reducers to change rod size. Normally rod is reduced in size. However sometimes the rod is increased from an embedment to a "run".

## Identification:

## **Coupler Nut Reducer**

Example: CNR610 CNR = Coupling Nut Reducer, 610 = 3/4" - 10 NC to 1-1/4" - 7 NC Thread.

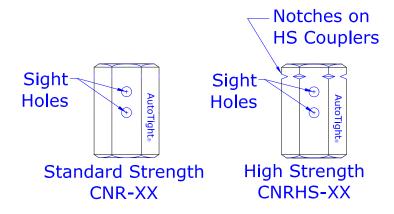
### **Grade:**

Standard Coupler Nuts are ASTM A563 Grade A. High strength Couplers are ASTM A563 Grade C. Over  $1-\frac{1}{4}$ " at the big end Grade 5 is supplied Sight holes are standard.

## **Installation**

Thread coupler onto larger rod, bottom. Thread smaller rod into coupler and bottom on the larger thread. The thread bottoming in the coupler will indicate full engagement, a sight hole is not necessary.

# Coupler Nut Reducer



	Madal Niverbar	Ro	d Ø
	Model Number	Small	Large
	CNR-45		1/2"
	CNR-46	1/2"	3/4"
	CNR-47		7/8"
	CN-48		1"
ے	CNR-56		3/4"
Strength	CNR-57	5/8"	7/8"
trei	CNR-58	37 0	1"
S	CNR-59		1-1/8"
rd	CNR-67		7/8"
Standard	CNR-68		1"
Star	CNR-69	3/4	1-1/8"
0,	CNR-610		1-1/4"
	CNR-78		1"
	CNR-79	7/8"	1-1/8"
	CNR-710		1-1/4"
	CNR-89	1"	1-1/8"
	CNR-810	•	1-1/4"
	CNR-910	1-1/8"	1-1/4"

	Ma dal Nicosala an	Rod Ø		
	Model Number	Small	Large	
	CNRHS-56		3/4"	
	CNRHS-57	5/8"	7/8"	
	CNRHS-58	5/8	1"	
	CNRHS-59		1-1/8"	
	CNRHS-67		7/8"	
	CNRHS-68	3/4"	1"	
	CNRHS-69	3/4	1-1/8"	
	CNRHS-610		1-1/4"	
	CNRHS-78		1"	
	CNRHS-79	7/8"	1-1/8"	
	CNRHS-710		1-1/4"	
	CNRHS-89		1-1/8"	
gth	CNRHS-810		1-1/4"	
ren	CNRHS-812 *	!	1-1/2"	
St	CNRHS-814 *		1-3/4"	
High Strength	CNRHS-910		1-1/4"	
Hig	CNRHS-912 *	1-1/8"	1-1/2"	
	CNRHS-914 *	1-170	1-3/4"	
	CNRHS-916 *		2"	
	CNRHS-1011 *		1-3/8"	
	CNRHS-1012 *	1-1/4"	1-1/2"	
	CNRHS-1014 *	1-1/4	1-3/4"	
	CNRHS-1016 *		2"	
	CNRHS-1112 *		1-1/2"	
	CNRHS-1114 *	1-3/8"	1-3/4"	
	CNRHS-1116 *		2"	
	CNRHS-1214 *	1-1/2"	1-3/4"	
	CNRHS-1216 *	1-1/2	2"	
	CNRHS-1416 *	1-3/4"	2"	

<sup>\*</sup> Check with factory for availability of these sizes.

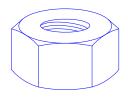


## **Nuts**

All nuts are Unified National Coarse thread pitch (UNC or NC)

Standard Nuts are SAE Grade 2 or ASTM 563-Grade A

High Strength Nuts are SAE grade 5, ASTM 563-Grade C or A194-2H.



## **Nuts for HDG**

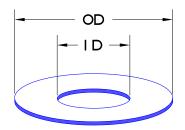
Oversize nuts to fit HDG Hot Dipped Galvanized Rod available. Consult factory for sizes available. Rethreading after HD Galvanizing is preferred.

	Standard Nuts						
	Model Number	Diameter & Thread					
	N-4	1/2"-13 NC					
	N-5	5/8"-11 NC					
	N-6	3/4"-10 NC					
	N-7	7/8"-9 NC					
	N-8	1"-8 NC					
	N-9	1-1/8"-7 NC					
	N-10	1-1/4"-7 NC					
*	N-11	1-3/8"-6 NC					
*	N-12	1-1/2"-6 NC					
*	N-14	1-3/4"-5 NC					
*	N-16	2"-4.5 NC					

High	High Strength Nuts				
Model Number	Diameter & Thread				
NHS-4	1/2"-13 NC				
NHS-5	5/8"-11 NC				
NHS-6	3/4"-10 NC				
NHS-7	7/8"-9 NC				
NHS-8	1"-8 NC				
NHS-9	1-1/8"-7 NC				
NHS-10	1-1/4"-7 NC				
NHS-11	1-3/8"-6 NC				
NHS-12	1-1/2"-6 NC				
NHS-14	1-3/4"-5 NC				
NHS-16	2"-4.5 NC				

## **Washers**

Washers supplied are SAE Washers. Common Washers may be substituted. W-11 thru W-16 are special  $3-\frac{1}{2}$ " square washers.



	Washers					
Model Number	Nominal Diameter	Outside Diameter				
W-4	1/2"	1-1/16"				
W-5	5/8"	1-5/16"				
W-6	3/4"	1-1/2"				
W-7	7/8"	1-3/4"				
W-8	1"	2"				
W-9	1-1/8"	2-1/4"				
W-10	1-1/4"	2-1/2"				
W-11	1-3/8"	3-1/2"				
W-12	1-1/2"	3-1/2"				
W-14	1-3/4"	3-1/2"				
W-16	2"	3-1/2"				

<sup>\*</sup> Check with factory for availability of these sizes.